

B & P SPEEDMULLOR® Batch Mulling

In medium- to large-sized sand systems, higher volumes of throughput demand greater productivity from the sand preparation plant. The Speedmullor is carefully designed and proportioned to achieve maximum mixing performance and energy efficiency while still providing some versatility in applications typical to these sizes of sand systems.

DESCRIPTION

High-speed, high-intensity, muller-type mixer for batch operation.

APPLICATION

Medium- to large-sized sand preparation systems that still require some versatility in throughput or product.

FEATURES

- The original Speedmullor
- High productivity
- Smaller batch and shorter cycle times
- Secondary cooling

Intensive mulling in a Speedmullor is accomplished by horizontally mounted muller wheels compressing the sand against the mixer wall. **Shearing and blending** is provided by a series of plows mounted on the mixer crosshead. Rotating at high speed, the combination of muller wheels and plows provide **full development of the bentonite** and other additives.



B & P SPEEDMULLOR TECHNICAL DATA — B SERIES

MODEL	LAB	45B	55B	75B	85B	100B	100B-250	150B
BATCH CAPACITY	kgs	15	340	540	810	1,580	2,260	3,400
OUTPUT	at 90s Cycle	tph	14	22	33	64	91	136
	at 120s Cycle	tph	10	16	24	48	68	102
MULLER WHEELS		1	2	2	2	3	3	3
COOLING BLOWER	m ³ /hr		4,390	6,460	7,650	10,200	13,600	20,400
	kW		3.7	7.5	11	15	22	22
WIDTH	mm	711	1,700	2,130	2,480	2,920	3,550	3,910
LENGTH	mm	1,016	1,700	2,510	2,740	3,450	3,910	4,350
HEIGHT	mm	1,105	2,500	2,890	3,160	3,510	3,680	4,950
DRIVE MOTOR	HP	3	30	60	100	125	200	250
	kW	2.2	22	45	75	93	150	186
SHIPPING WEIGHT	kgs	280	3,270	4,540	8,170	11,570	15,200	29,940

All figures are approximate and are subject to change depending upon your application.

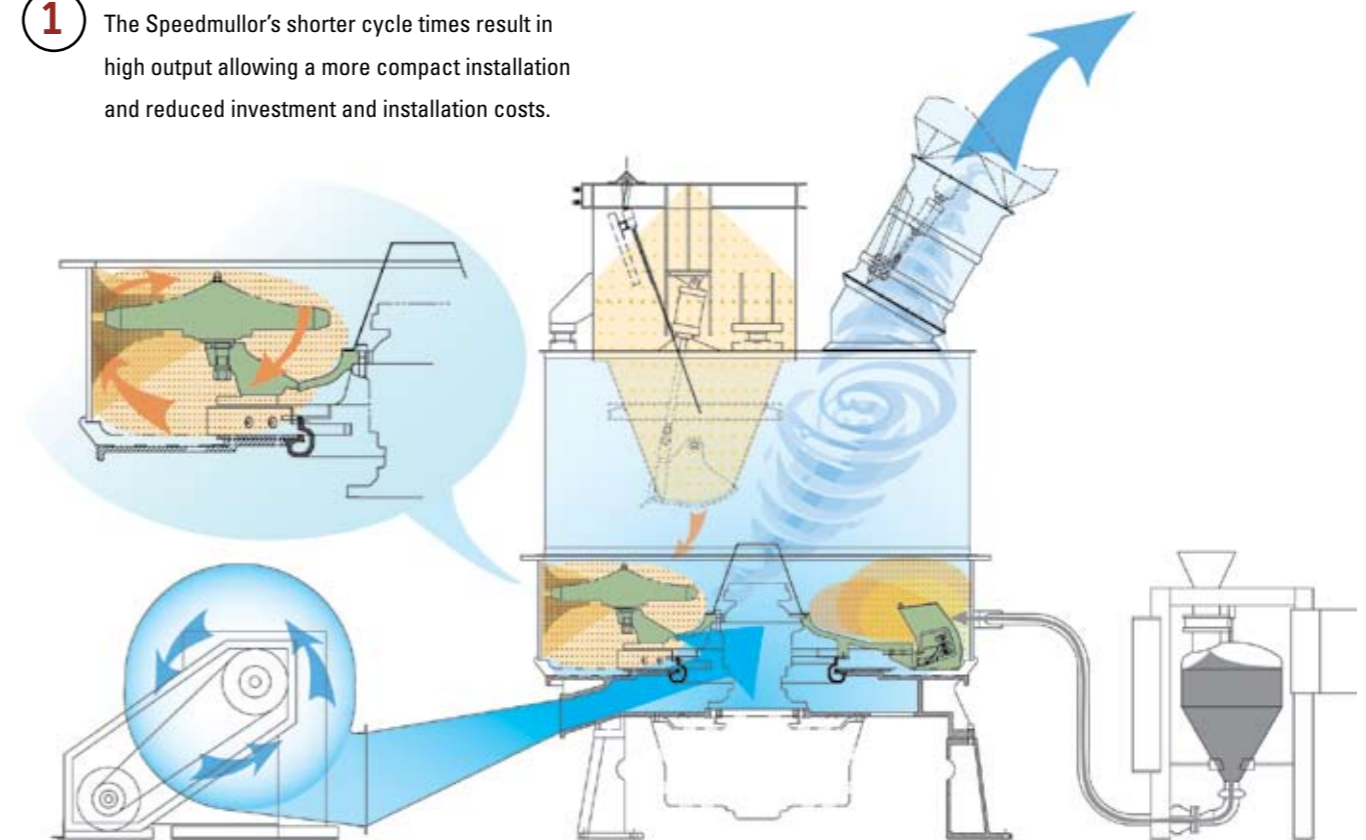
PRODUCTIVITY MAKES YOU MORE COMPETITIVE

The Speedmullor combines all the best features of all the high-intensity batch mixers into a single design – the mixing performance and energy efficiency of mulling with the productivity of a high-speed, high-intensity mixer.

The Speedmullor will produce better molding sand, more consistently and at less cost than turbine mixers of the same capacity.



1 The Speedmullor's shorter cycle times result in high output allowing a more compact installation and reduced investment and installation costs.



2 The Speedmullor can be equipped with a cooling system to introduce large volumes of low velocity air to the batch during the cycle. This feature is useful if longer cycles are expected or in tropical climates to provide secondary cooling.

3 Water and bentonite are added directly into the sand mass providing for faster dispersion, faster cycles and increased utilization of expensive additives.



www.simpsongroup.com/sandprep/speedmullor.htm